PIONEER®
The Art of Entertainment

Service Manual

ORDER NO.
RRV1101

SPEAKER SYSTEM

CS-R370-Q XC
CS-R370-K XC
CS-R371 XC

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.
Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING
Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5).
When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

PRECAUTIONS FOR REASSEMBLY AND DISASSEMBLY

- The grille is attached to the cabinet by its bosses with adhesive. To detach it, pry it open by inserting a flat blade screwdriver into the grille lower right and lower left slots.
- The woofer is attached to the baffle by 4 external screws. To detach it, first remove the grille. Then remove unfasten these screws. When attaching it, face its terminal upward.
- The midrange is attached to the baffle by 2 external screws. To detach it, first remove the grille. Then remove unfasten these screws. When attaching it, face its terminal downward.
- The tweeter is attached to the cabinet by press-fitting. To detach it, pry it open by inserting a flat blade screwdriver into the flange right and left slots. When attaching it, face its terminal downward.

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PARTS LIST

NOTES:

- *Parts marked by "NSP"are generally unavailable because they are not in our Master Spare Parts List.*
- *The "⚠"mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.*
- *Parts marked by "◉" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.*

Mark	No.	Description	Parts No.
		Grille	222806
		Badge	158649
		Network assy	223775
		Speaker(Woofer)	222818
		Speaker(Midrange)	222822
		Speaker(Tweeter)	222824
		Screw(for Woofer)	217609
		Screw(for Midrange)	222013

For Packing

Mark	No.	Description	Parts No.
		Speaker cord	101717
		Operating instructions (English)	222804
		Corner pad(Top)	222797
		Corner pad(Bottom)	222795
		Center pad	222800
		Packing case(CS-R370-Q)	222791
		Packing case(CS-R370-K)	222863
		Packing case(CS-R371)	223108
		Polyethylene bag	167188

SCHEMATIC DIAGRAM